

Date: Wednesday, 1/30/2008 8:01:57 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001	Dart Helicopters Services	Drawing Name	: GASKET		
Job Number	: 37097			Part Number	: D36353	
Estimate Number	: 12976			Drawing Number	: D3635 REV.A	
P.O. Number	:			Project Number	: N/A	
This Issue	1/30/2008	S.O. No.	:	Drawing Revision	: A	
Prsht Rev.	: NC			Material	:	
First Issue	1/1	Type	SMALL /MED FAB	Due Date	2/5/2008	Qty: 20 Um: Each
Previous Run	: 34320					
Written By	:					
Checked & Approved By	:					
Comment	: Est Rev-A New Issue 07-07-24 ec			Verified By:JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MNEO60S063	NEOPRENE SHEET 0.063 <i>.55</i>
		Comment: Qty.: 0.0221 sf(s)/Unit Total : 0.4410 sf(s) M-NEO60-S-063 60 durometer 0.063" thick sheet Batch: <i>105113 B 8-1-30</i>
2.0	WATER JET	FLOW WATER JET <i>105113 B 8-1-30</i>
		Comment: FLOW WATER JET 1-Cut as per Dwg D3635 Dwg Rev: <i>A</i> <i>B 8-1-30</i> Prog Rev: <i>A</i>
		2-Deburr if necessary
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <i>105113 B 8-1-30</i>
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK <i>105113 B 8-1-30</i>
		Comment: SECOND CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1 <i>105113 B 8-1-30</i>
		Comment: PACKAGING RESOURCE #1 Identify with P/N and B/N using a permanent fine point marker, then Stock Location: <i>115</i> <i>8/1/31 scl 24x</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 08/02/01
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 1/30/2008 8:01:57 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 37097

Part Number: D36353

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



24

Comment: FINAL INSPECTION/W/O RELEASE

Do 08/02/01

Job Completion



W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	37097
Description: Gasket	Part Number:	D3635-3
Inspection Dwg: D3635 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

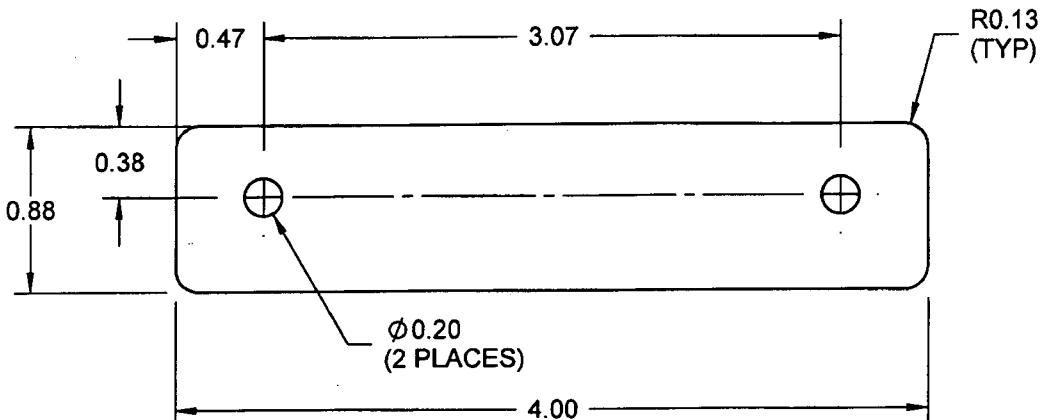
X First Article Prototype

Measured by: <u>HR</u>	Audited by: <u> </u>	Prototype Approval: N/A
Date: 8-1-30	Date: 8/11/30	Date: N/A

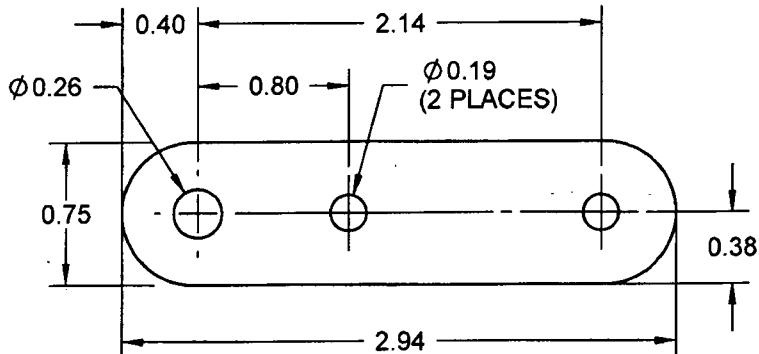
Rev	Date	Change	Revised by	Approved
A	07.09.06	New Issue	KJ/JLM	EE

DART

DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>PH</i>	APPROVED <i>CH</i>	DRAWING NO. D3635	REV. A	SHEET 1 OF 1
DATE 07.06.01	TITLE GASKET		SCALE 1:1	
REV A	DATE 07.06.01	DESCRIPTION NEW ISSUE		

RELEASED07.07.01 *TH***D3635-1 GASKET**

1) MATERIAL: BLACK 60 DUROMETER NEOPRENE SHEET (0.125 THICK, REF)
(REF. DART SPEC. M-NEO60-S.125)



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 37097

D3635-3 GASKET

2) MATERIAL: BLACK 60 DUROMETER NEOPRENE SHEET (0.063 THICK, REF)
(REF. DART SPEC. M-NEO60-S.063)

D3635-1/3 GENERAL NOTES:

- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED